

chlorine, pH, ORP temperature

# PCA SERIES

analyzers

pca 310 • pca 320 • pca 330



High accuracy

Wall mounted

NEMA enclosure

Backlit display

User-friendly interface

# POOLS & SPAS

ISO 9001  
CERTIFIED

 **HANNA**<sup>®</sup>  
instruments  
With Great Products, Come Great Results™



# Continuous chlorine monitoring is essential.

Swimming pools and spas are two of the largest consumers of chlorine.

The PCA series of analyzers check chlorine levels in pools and spas to ensure public safety, prevent waste and protect the environment by reducing overdosage.

chlorine, pH, ORP, temperature

# PCA SERIES

## analyzers

pca 310 • pca 320 • pca 330

## Chlorine Monitoring

Chlorine is the most commonly used water disinfectant in applications that vary from treatment of drinking and waste water to pool and spa sanitization. The chlorine present in the water binds itself with bacteria, leaving only a part of the original quantity (free chlorine) to continue its disinfecting action. The monitoring and control of chlorine levels has an important bearing on public health in applications such as drinking water and return on investment and efficiency for heating systems and industry. Too much chlorine will generate unpleasant odor and taste, or can even be harmful, while too little can prove ineffective. HANNA Instruments® completes its range of Chlorine Meters, by offering the PCA series Chlorine Analyzers & Controllers. These

microprocessor-based process instruments can continuously monitor a sample stream for Free Chlorine or Total Chlorine content in the 0 to 5 mg/L range with a 0.01 resolution. The principle of operation is based on an adaptation of the EPA recommended DPD 330.5 method.

Indicator and buffer reagent bottles are placed directly into the instrument case. Using a sampling period of 10 minutes, reagents need not be replenished for months. The reagent bottles are also visible through the transparent window. The operator can select the set point which will activate chlorine dosing when the measurement is below the set point. The alarm can be also set above or below the set point. The set point controls a relay which can perform

proportional dosage with a user-selectable delta from 0.1 to 5.0 mg/L. HANNA instruments® has designed our new chlorine analyzers PCA 320 & PCA 330 respectively with pH/temperature and pH/ORP/temperature control. These two new models also allow pH regulation through acid or alkaline dosage with both ON/OFF and proportional modes. All measured parameters can be sent through SMS to a cellular phone using the optional GSM module. The external enclosure of the instruments meet the NEMA 4X standards: molded fiberglass polyester giving outstanding chemical and temperature resistance. External mounting feet provide easy installation and the front door gasket protects the unit from water, humidity and dust.

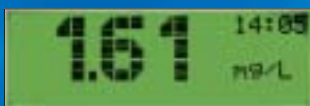
## Method of Analysis

With the DPD Colorimetric method, N, N-Diethyl-p-phenylene-Diamine indicator and a buffer are mixed with the sample. Free available chlorine oxidizes the DPD indicator reagent at a pH between 6.3 and 6.6 to form a magenta colored compound. The intensity of the resulting color is proportional to the concentration of chlorine in the sample. The purpose of the buffer solution is to maintain the proper pH. In total chlorine measurement (free available chlorine plus combined chloramines), potassium iodide is added. The chloramines in the sample cause the

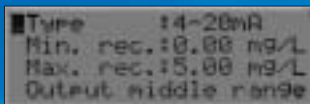
iodide ions to become iodine which reacts with free chlorine to oxidize the DPD indicator. A pH of 5.1 is required for this reaction. Thus total chlorine measurements require a different buffer solution containing potassium iodide. Once the chemical reaction is completed, the optical signal at 555 nm is compared to the signal measured through the sample before the reagents were added. From these measurements chlorine concentration is calculated and shown on the display.



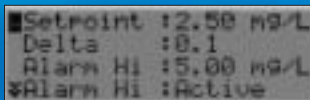
- **pH regulation with both ON/OFF and proportional controls**
- **Separate alarms can be set for pH and chlorine controls**
- **Parameters can be sent through SMS**
- **Large graphical display with backlight**
- **User-friendly interface**
- **Can store up to 3500 data, that can be displayed or downloaded to a PC**



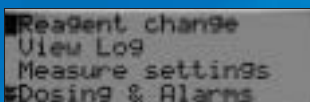
Large graphical display with backlight



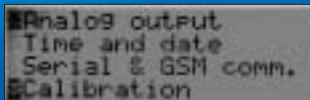
Recorder output selectable at 0-10 mV, 0-10 mV, 0-1 V, 4-20 mA or 0-20 mA



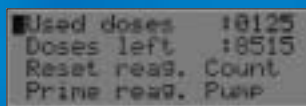
Adjustable setpoint and proportional dosing. High and low alarms



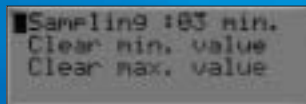
User-friendly interface simplifies setup and maintenance.



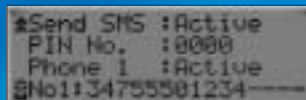
Analog output for proportional chlorine or acid/alkali dosing pump control.



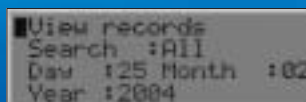
Minimum required maintenance, thanks to the pre-mixed reagents that can last for weeks



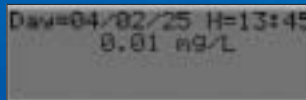
Sampling interval selectable from 3 to 90 minutes for chlorine and from 3 to 120 minutes for pH



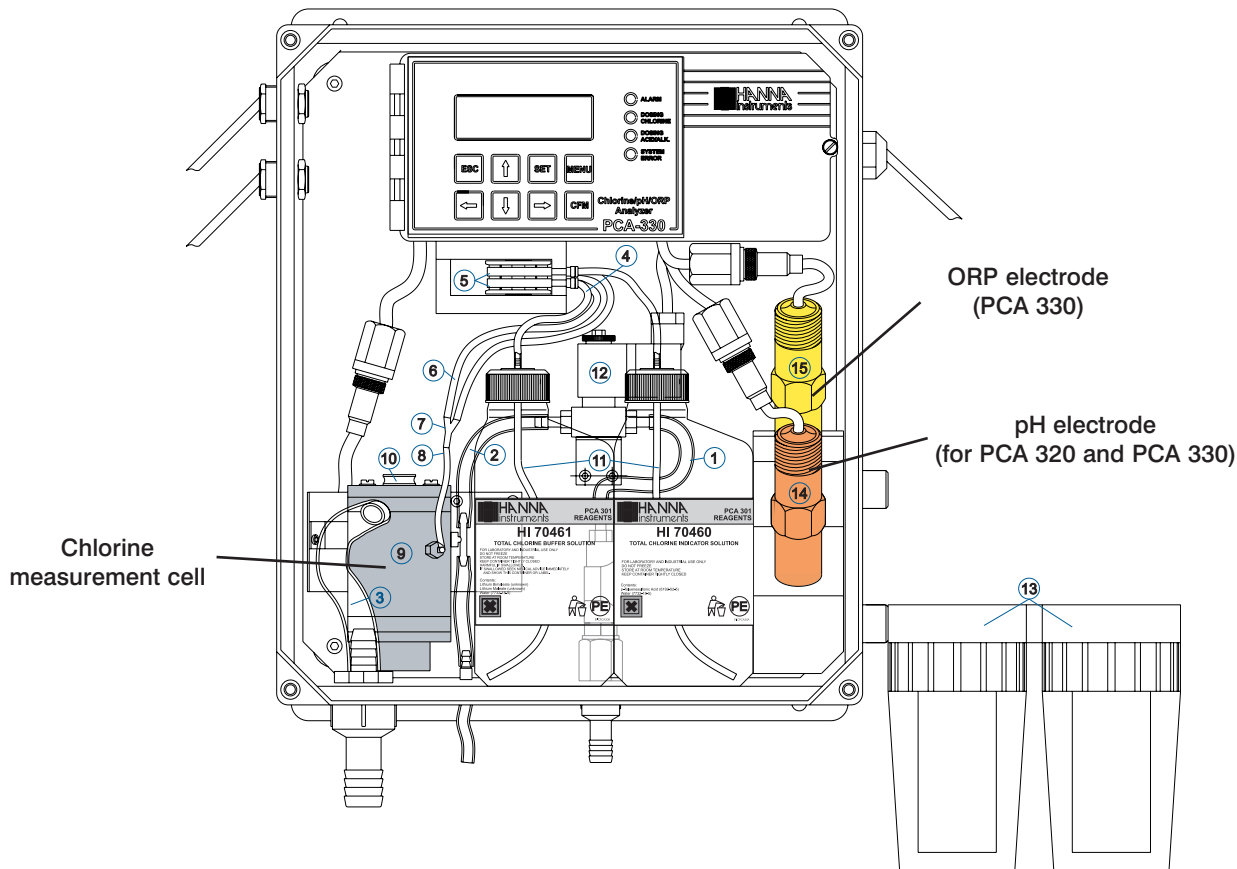
SMS message sending through the external optional HI 504900 GSM module



Up to 3500 data series can be stored and then downloaded to a PC...



... or shown on the display



## PCA Series of Analyzers Parts and Accessories

**HI 70473** PCA tubing kit, pressure regulator to drain (2 pcs). Each kit includes: transparent Tygon tubes 86L x 3.2ID mm (3.4 x 0.1") (Length x Internal Diameter) (1, 2) and 105 x 9.5 mm (4.1 x 0.4") (3)

**HI 70474** PCA peristaltic pump tubing kit (6 pcs). Each kit includes: non-transparent C-flex tubes 55L x 0.8ID mm (2.1 x 0.03") (5)

**HI 70475** PCA peristaltic pump tubing kit (2 pcs). Each kit includes: non-transparent C-flex tubes 55L x 0.8ID mm (2.1 x 0.03") (5)

**HI 70476** PCA reagent bottle tubing kit (6 pcs). Each kit includes: non-transparent C-flex tubes 155L x 0.8ID mm (6.1 x 0.03") (11)

**HI 70477** PCA tubing set for measuring cell (2 pcs). Each set includes: non-transparent C-flex tube 50L x 0.8ID mm (2.0 x 0.03") (8) and Y strainer (7)

**HI 70478** PCA tubing kit, bottle to pump (6 pcs). Each kit includes: non-transparent C-flex tube 150L x 0.8ID mm (5.9 x 0.03") (4)

**HI 70479** PCA tubing kit, pump to Y strainer (6 pcs). Each kit includes: non-transparent C-flex tube 150L x 0.8ID mm (5.9 x 0.03") (6)

**HI 70480** PCA free chlorine reagent kit (for fresh water). The kit includes buffer solution, indicator and DPD powder.

**HI 70481** PCA total chlorine reagent kit (for fresh water). The kit includes buffer solution, indicator and DPD powder reagent.

**HI 70482** PCA filters. The kit includes 0.5 µm and 50 µm filters (13)

**HI 70483** PCA complete tubing kit. The kit includes: non-transparent C-flex tubes (4, 6) 150L x 0.8ID (5.9 x 0.03") (4 pcs), non-transparent C-flex tubes (5) 55L x 0.8ID (2.1 x 0.03") (2 pcs), non-transparent C-flex tubes (8) 50L x 0.8ID (2.0 x 0.03") and Y strainer (7)

**HI 70484** PCA complete tubing kit (3 pcs). Each kit includes: non-transparent C-flex tubes (4, 6) 150L x 0.8ID (5.9 x 0.03") (4 pcs), non-transparent C-flex tubes (5) 55L x 0.8ID (2.1 x 0.03") (2 pcs), non-transparent C-flex tubes (8) 50L x 0.8ID (2.0 x 0.03"), Y strainer (7)

**HI 70485** PCA stirrer motor

**HI 70486** PCA stirring bar (2 pcs)

**HI 70487/N** Measuring cell (9)

**HI 70488** Electrovalve, 24VAC/60Hz (12)

**HI 70489** Electrovalve, 24VAC/50Hz (12)

**HI 70494** PCA calibration port cap (10)

**HI 704731** Complete set of tubes from pressure regulator to drain (PCA 310)

**HI 70492** Electrode holder (PCA 330)

**HI 704732** Complete set of tubes from electrode holder to drain (PCA 320/PCA 330)

**HI 70493** Closing cap for electrode holder

**HI 1005** Amplified pH electrode with Matching Pin and Pt100 (14) (PCA 320/330 only)

**HI 2008** Amplified ORP electrode with Matching Pin (15) (PCA 330 only)

**HI 70490** Free Cl<sub>2</sub> reagent pack

**HI 70491** Total Cl<sub>2</sub> reagent pack

**HI 7004M** pH 4.01 buffer solution, 230 mL

**HI 7004L** pH 4.01 buffer solution, 500 mL

**HI 7006M** pH 6.86 buffer solution, 230 mL

**HI 7006L** pH 6.86 buffer solution, 500 mL

**HI 7007M** pH 7.01 buffer solution, 230 mL

**HI 7007L** pH 7.01 buffer solution, 500 mL

**HI 7009M** pH 9.18 buffer solution, 230 mL

**HI 7009L** pH 9.18 buffer solution, 500 mL

**HI 7010M** pH 10.01 buffer solution, 230 mL

**HI 7010L** pH 10.01 buffer solution, 500 mL

**HI 7020M** 200-275 mV buffer solution, 230 mL

**HI 7020L** 200-275 mV buffer solution, 500 mL

**HI 7091M** Pretreatment reducing solution, 230 mL

**HI 7091L** Pretreatment reducing solution, 460mL

**HI 7092M** Pretreatment oxidizing solution, 230 mL

**HI 7092L** Pretreatment oxidizing solution, 460mL

**HI 70300M** Storage solution, 230 mL

**HI 70300L** Storage solution, 460 mL

**HI 7082** 3.5M KCL electrolyte,, 4 x 50 mL

**HI 7061M** Electrode cleaning solution, 230 mL

**HI 7061L** Electrode cleaning solution, 460 mL

**HI 504900** Hanna GSM module

**HI 92500** Windows compatible software

chlorine, pH, ORP temperature

# PCASERIES

analyzers

pca 310 • pca 320 • pca 330

SPECIFICATIONS		PCA 310	PCA 320	PCA 330
Range	Free & Total Chlorine	0.00 to 5.00 mg/L	0.00 to 5.00 mg/L	0.00 to 5.00 mg/L
	pH	-	0.00 to 14.00 pH	0.00 to 14.00 pH
	Temperature	-	5.0 to 75.0°C/41 to 167°F	5.0 to 75.0°C/41 to 167°F
	ORP	-	-	0 to 2000 mV
Resolution	Free & Total Chlorine	0.01 mg/L	0.01 mg/L	0.01 mg/L
	pH	-	0.01 pH	0.01 pH
	Temperature	-	0.1°C/0.1°F	0.1°C/0.1°F
	ORP	-	-	1 mV
Accuracy	Free & Total Chlorine	±8% ±0.05 mg/L (whichever is greater)	±8% ±0.05 mg/L	±8% ± 0.05 mg/L
	pH	-	± 0.05 pH	± 0.05 pH
	Temperature	-	±0.5°C/±1°F	±0.5°C/±1°F
	ORP	-	-	±1 mV
Minimum Detectable Level	Free & Total Chlorine	0.05 mg/L		
Input Impedance	10 <sup>12</sup> Ohm			
Calibration	Free & Total Chlorine	1 point		
	pH	1 or 2 point		
Sampling Rate	Free & Total Chlorine	adjustable from 3 to 90 minutes		
	pH	adjustable from 3 to 120 seconds		
Dosage	Free & Total Chlorine	proportional with 4-20 mA output		
	pH	ON/OFF with relay or proportional with 4-20 mA output		
Delta	Free & Total Chlorine	selectable from 0.1 to 5 mg/L		
	pH	selectable from 0.1 to 2 pH (hysteresis adjustable from 0.05 to 2 pH)		
Recorder Output	0-10 mV, 0-100 mV, 0-1 V, 4-20 mA or 0-20 mA			
Serial Communication	RS485 port, galvanically isolated			
Baud Rate	1200, 2400, 4800, 9600 bps			
Data Logging	up to 3500 data series			
GSM Communication	2 programmable cellular phone numbers, alarm & information SMS using the HI 504900 module (optional)			
Alarm Relay	SPDT contact with 5A, 230 V resistive load			
Dosing Relay	SPDT contact with 5A, 230 V resistive load			
System Error	SPDT contact with 5A, 230 V resistive load			
Inlet Pressure	0.07 to 4 bar with no external pressure regulator (for pressure exceeding 4 bar an external pressure regulator is required)			
Sample Flow	100 to 300 mL/min			
Sample Temperature	5 to 40°C (41 to 104°F)			
Sample Inlet Connection	12 mm (1/2") tubing diameter			
Drain Connection	10 mm (3/8") bar fitting			
Power Supply	115 VAC or 230 VAC; 50/60 Hz; 20 VA			
Enclosure	NEMA-4X standard, molded fiberglass polyester with transparent Lexan window			
Dimensions / Weight	318 x 267 x 159 mm (12.5 x 10.5 x 6.25") / 5 kg (11 lb.) without reagents			

## ORDERING INFORMATION:

**PCA 310-1** Free & Total Chlorine Analyzer, 115 VAC power supply.

**PCA 310-2** Free & Total Chlorine Analyzer, 230 VAC power supply.

**PCA 320-1** Free & Total Chlorine, pH and Temperature Analyzer, 115 VAC power supply.

**PCA 320-2** Free & Total Chlorine, pH and Temperature Analyzer, 230 VAC power supply.

**PCA 330-1** Free & Total Chlorine, pH, ORP and Temperature Analyzer, 115 VAC power supply.

**PCA 330-2** Free & Total Chlorine, pH, ORP and Temperature Analyzer, 230 VAC power supply.

Each PCA model is supplied complete with (2) reagent bottles, (2) reagent caps, 1 DPD compound powder, tubing and instructions.

Authorized Distributor

**MBH Engineering Systems**  
 61 Howard Ave, Lynnfield, MA 01940  
 www.mbhes.com or www.mbhengineeringsystems.com  
 email: mail@mbhes.com office: 781-334-2600

For more information or a distributor near you, call HANNA at:

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 e-mail:  
**pools@hannainst.com**

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